

5. Program process

1. Preparation of Garage Door for opener.

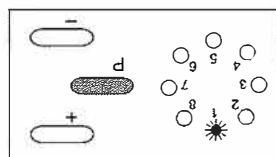
First step, open and close the door manually, the door should be running smoothly, and door is well balanced.

Do not install opener on Garage Door, unless the door runs smoothly in manual operation.

2. Programming Process

SETTING THE TRAVEL LIMITS:

- PRESS "P" UNTILL NUMBER 2 FLASHES
- RELEASE "P" BUTTON
- PUSH "+" OR '-' TO BRING THE DOOR TO THE DESIRED OPEN POSITION
- PUSH "P" ONCE TO SET OPEN LIMIT
- PUSH "-" OR '+' TO BRING DOOR TO THE DESIRED CLOSE POSITION
- **WARNING** – WITH THE NEXT STEP, THE DOOR WILL TRAVEL UP TO THE OPEN POSITION AND THEN TO THE CLOSED POSITION AUTOMATICALLY TO SET THE FORCE MARGIN
- PUSH P ONCE TO SET THE DOWN LIMIT



SETTING THE HANDSETS:

- PUSH AND HOLD THE 'P' BUTTON UNTIL THE NUMBER 7 FLASHES, THEN LET GO.
- THEN PRESS AND HOLD '+' UNTIL 7 GLOWS STRONGLY AND RELEASE
- PRESS DESIRED HANDSET BUTTON TWICE, LED 7 WILL FLASH AGAIN
- IF MORE HANDSETS TO BE PROGRAMED, PRESS AND HOLD '+' UNTILL 7 GLOWS AND PROGRAM HANDSET, REPEAT FOR ALL ADDITIONAL HANDSETS
- PRESS 'P' TO END SETUP

TO DELETE HANDSET CODES

- PRESS AND HOLD THE 'P' BUTTON UNTIL THE LED 7 FLASHES
- PRESS AND HOLD THE '-' BUTTON UNTILL LED 7 FLASHES AGAIN YHRN LRT GO
- THE CODE MEMORY HAS BEEN CLEARED AND ALL PREVIOUSLY PROGRAMED HANDSETS WILL NO LONGER OPERATE THE DOOR
- PRESS P TO EXIT.
- FOLLOW "SETTING THE HAND SET PROCEDURE" TO SET HAND SETS

SETTING THE OPEN OR CLOSE FORCE MANUALLY (NOTE FORCE MEASURE IS LED 1 MIN TO LED 8 MAX)

- PRESS 'P' BUTTON UNTIL NUMBER '2' FLASHES, THEN RELEASE 'P'
- PRESS 'P' 2 TIMES TILL LED 6 FLASHES. THIS IS OPENING FORCE SETTING.
- YOU CAN NOW USE '+' OR '-' TO ADJUST FORCE
- PRESS 'P' ONCE AND LED '1' WILL FLASH. THIS IS CLOSEING FORCE
- USE '+' OR '-' TO ADJUST FORCE
- PRESS 'P' 2 TIMES TT EXIT

SETTING AUTO CLOSE FUNCTION (THIS FUNCTION SHOULD ONLY BE USED IN CONJUNCTION WITH PE BEAMS AND IS IN OFF POSITION FROM FACTORY)

- PRESS AND HOLD 'P' BUTTON TILL LED 2 FLASHES
- PUSH 'P' 4 TIMES TILL LED 8 FLASHES
- PUSH '+' FOR 3 SECONDS TO ACTIVATE FUNCTION OR
- PUSH '-' FOR 3 SECONDS TO DE ACTIVATE FUNCTION
- LED 8 WILL GLOW STRONG TO INDICATE FUNCTION SETTING
- PUSH 'P' ONCE TO EXIT.